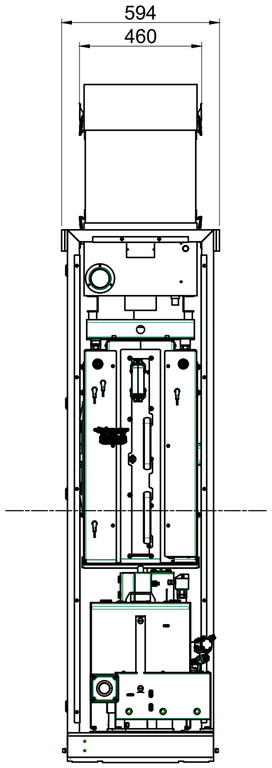

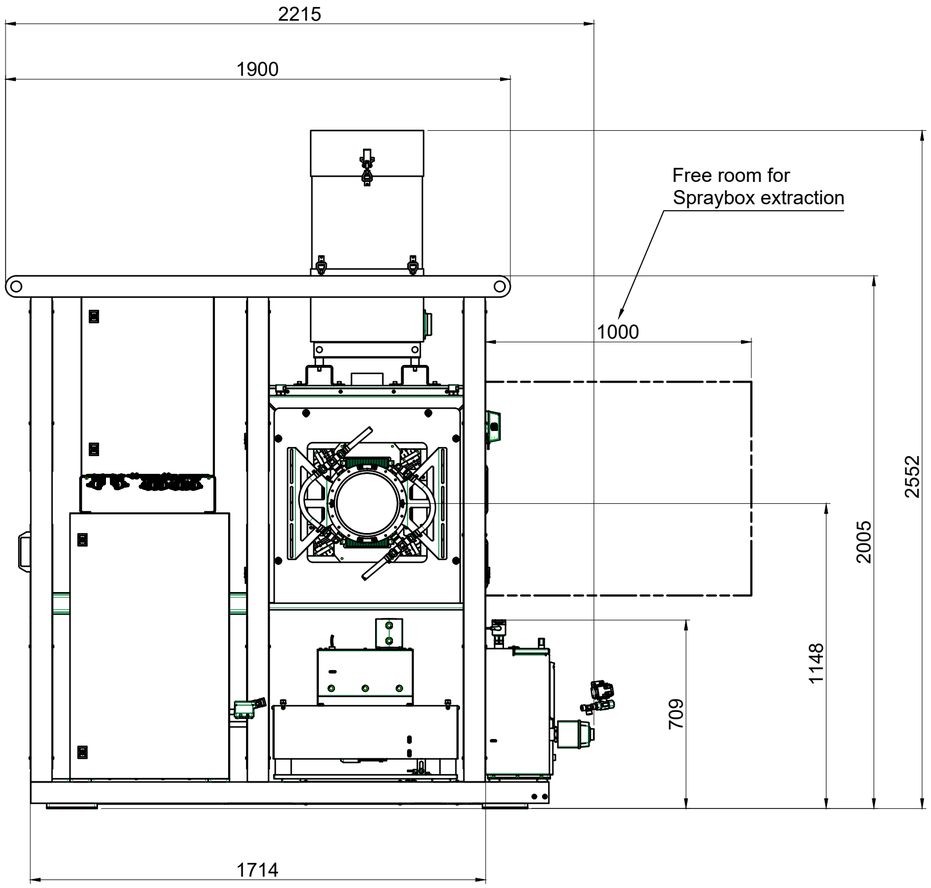

ISO 2768-2 K											
Range	0-10	>10-30	>30-100	>100-300	>300-1000	>1000-3000	0-100	>100-300	>300-1000	>1000-3000	
Tolerance	0.05	0.1	0.2	0.4	0.6	0.8	0.4	0.6	0.8	1	0.2

Default tolerance except material stock dimensions

ISO 2768-1 m Linear								Radii and Chamfers			Angular Dimensions				
Range	>0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000	>0.5-3	>3-6	>6	0-10	>10-50	>50-120	>120-400	>400
Toler.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±0.2	±0.5	±1	±1°	±0.5°	±0.32°	±0.16°	±0.08°

REV	Description	Designed	Date	Released	Date
-	PRIMA EMISSIONE	FedericoZoppetti	12/09/2022		

DieTronic
lubricating technology

Raw material:	FIRST ANGLE PROJ.	ISO 13715	Weight: 1908.37
Surface treatment:			
Heat treatment:			
Material	Scale: 1 : 15	Sheet size: A2	Sheet: 4 / 7
Description: Antirust 12 Master	Part number: M000068		Rev.: -

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